

Amendments to the Claims:

This listing of claims will replace all prior versions, and listings, of claims in the application:

Listing of Claims:

1. (Currently Amended) A rotary concrete mixing drum comprising:
a first helical wall element and a second helical wall element joined to the first helical wall element along a helical seam, the first helical wall element and the second helical wall element forming a substantially continuous common wall having an interior surface circumferentially extending about a longitudinal axis to form an interior of the drum;
an the interior surface at least partially provided by a polymer infused with a slip agent; wherein the polymer includes polyurethane, and the slip agent is a polytetrafluorethylene powder configured to be held firmly in place so as not to substantially migrate within the polymer and having a weight percentage of at least 2% and no greater than 5% of the infused polymer along the surface, or a polyalpha olefin fluid having a **highly** branched structure configured so as not to significantly migrate within the polymer and having a weight percentage of at least 2% and no greater than 5% of the infused polymer along the surface.
2. (Canceled).
3. (Original) The drum of claim 1 wherein the slip agent has a surface energy less than the surface tension of a Portland Cement low slump concrete.
4. (Original) The drum of claim 1 wherein the slip agent has a surface energy of less about 20 dynes per centimeter.
- 5-16. (Canceled).
17. (Previously Presented) The drum of claim 1 including: an inner layer including the infused polymer along the inner surface; and an outer layer providing an exterior surface of the drum.
18. (Original) The drum of claim 17 wherein the outer layer is non-metallic.

19. (Original) The drum of claim 18 wherein the outer layer includes fiberglass.
20. (Original) The drum of claim 19 wherein the outer layer includes: fiberglass windings about the inner layer; a first layer of chopper fiberglass over the windings, the first layer having a ground surface with pores; and a second layer of chopper fiberglass over the first layer and across the pores.
21. (Original) The drum of claim 20 wherein the first layer has a first thickness and wherein the second layer has a second lesser thickness.
22. (Original) The drum of claim 20 wherein the first layer has a thickness of about 0.25 inch and wherein the second layer has a thickness of about 0.05 inch.
23. (Original) The drum of claim 20 wherein the second layer has a thickness of about 0.1 inch.
24. (Original) The drum of claim 20 wherein the ground surface has a smoothness from being ground by a 16 grit abrasive.
25. (Original) The drum of claim 17 wherein the outer layer includes: fiberglass windings about the inner layers; a sacrificial layer over the windings, wherein the sacrificial layer has a surface having pores; and a top layer over the sacrificial layer and across the pores.
26. (Original) The drum of claim 17 wherein the outer layer is metallic.
27. (Original) The drum of claim 1 wherein the impregnated polymer has a tensile strength of at least 15 MPa.
28. (Original) The drum of claim 1 wherein the impregnated polymer has a Modulus 300% of at least 12 MPa.
29. (Original) The drum of claim 1 wherein the impregnated polymer has a tear strength of at least 68 kN/m.

30. (Original) The drum of claim 1 including inwardly extending projections configured to move material as the drum is rotated, wherein the projections partially provide the interior surface of the drum.

31. (Previously Presented) The drum of claim 30, wherein the projections have an exterior surface including the infused polymer.

32. (Previously Presented) The drum of claim 31, wherein at least a portion of one of the projections has a thickness completely formed from the infused polymer.

33. (Withdrawn) A fin for use in a concrete mixing drum, the fin comprising: an exterior surface at least partially provided by a polymer impregnated with a slip agent.

34. (Previously Presented) The drum of claim 1 having a drum barrel, the barrel comprising: an interior surface at least partially provided by the infused polymer.

35. (Withdrawn) A method for forming a concrete mixing drum, the method comprising: impregnating a polymer with a slip agent; and forming an interior surface of a concrete mixing drum with the impregnated polymer.

36. (Withdrawn) The method of claim 35 including molding the impregnated polymer.

37. (Withdrawn) The method of claim 35 including spraying the impregnated polymer.

38. (Withdrawn) The method of claim 35 wherein the slip agent includes polytetrafluorethylene.

39. (Withdrawn) The method of claim 37 wherein impregnating includes mixing polytetrafluorethylene powder with a polyol.

40. (Withdrawn) The method of claim 39 wherein mixing comprises high sheer mixing.

41. (Withdrawn) The method of claim 40 wherein mixing is performed using a Cowles blade mixer.
42. (Withdrawn) The method of claim 35 including: molding the impregnated polymer into a first section; forming an interior of the drum with the section; and applying fiberglass to an exterior of the first section.
43. (Withdrawn) The method of claim 42 including: molding the impregnated polymer into a second section; coupling the second section to the first section to form the interior of the drum; and applying fiberglass windings to arm exterior of the second section.
44. (Withdrawn) The method of claim 43 wherein the first section and the second section are helical and wherein coupling includes screwing the first section and the second section together.
45. (Withdrawn) The method of claim 43 including: applying a sacrificial layer of fiberglass over the windings; grinding the sacrificial layer to form a ground exterior surface having pores; and applying a top layer of fiberglass over the ground exterior surface.
46. (Withdrawn) A method for finishing an exterior of a concrete mixing drum having a preliminary exterior surface, the method comprising: applying a sacrificial layer of fiberglass over the preliminary exterior surface; grinding the sacrificial layer to form a ground surface having pores; and applying a top layer on the ground surface over the pores.
47. (Withdrawn) The method of claim 46 wherein the sacrificial layer is ground using an abrasive having at least a 16 grit.
48. (Withdrawn) The method of claim 46 wherein the top layer is chopper fiberglass.
49. (Withdrawn) The method of claim 48 wherein the top layer has a thickness of less than 0.50 inches.
50. (Withdrawn) A concrete mixing truck comprising: a chassis; a cab supported by the chassis; a drum supported by the chassis and extending over the cab, the drum having the first

section extending in an archimedial spiral along an axial center line of the drum; and a second section extending in an archimedial spiral along the axial center line of the drum, wherein the first section and the second section extend adjacent to one another.

51. (Withdrawn) A concrete mixing drum comprising: a barrel having an inner surface and an outer surface; and at least one projection spirally extending along the inner surface, wherein the inner surface is provided by a polymer and wherein the outer surface has a convex portion and a concave portion.

52. (Withdrawn) The drum of claim 51 wherein the concave portion is located along an axial midsection of the drum.

53. (Withdrawn) The drum of claim 51 wherein the convex portion and the concave portion are integrally formed as a single unitary body.

54. (Withdrawn) The drum of claim 53 wherein the convex portion and the concave portion are formed from fiberglass windings.

55. (Withdrawn) The drum of claim 51 wherein the inner surface is at least partially provided by a first archimedial section.

56. (Withdrawn) The drum of claim 51 wherein the projections are integrally formed as a single unitary body with the inner surface of the barrel.

57. (Withdrawn) The drum of claim 55 wherein the inner surface is provided by a second archimedial section screwed about the first section, wherein the first section and the second section each have an exterior mid-portion concave surface.

58. (Canceled).